



GRAVITY CAST PVT. LTD.
GRAVITY GROUP OF COMPANIES

Material - ASTM A757 Grade D1N1 D1Q1

Standard Specification for Steel Castings, Ferritic and Martensitic, for Pressure-Containing and Other Applications, for Low-Temperature Service

Group - Ferrous Mild Steel Alloys

Sub Group - ASTM A757 / A757M Steel Castings, Ferritic and Martensitic, for Pressure-Containing and Other Applications, for Low-Temperature Service

Application - Intended for Valve, Pump, General Engineering, Automotive and Other Industries

Grade Belongs to the Industry - Casting

Chemical Composition			Heat Treatment	
Carbon	C %	0.200 max.	Normalising or Annealing or Hardening + Tempering	
Silicon	Si %	0.600 max.		
Manganese	Mn %	0.400 - 0.800		
Phosphorus	P %	0.025 max.		
Sulphur	S %	0.025 max.		
Chromium	Cr %	2.000 - 2.750		
Nickel	Ni %	0.500 max.		
Molybdenum	Mo %	0.900 - 1.200		
Vanadium	V %	0.030 max.		
Copper	Cu %	0.500 max.		
Tungsten	W %	0.100 max.		
Other	Ot %	1.000 max.		
Iron	Fe %	Balance		
-	-	-		
-	-	-		
-	-	-		
-	-	-		

Cross Reference Table			
Material	Standard	Country	Grade Belong to the Industry
J22090	UNS	USA	Casting
1.7379	DIN	Germany	Casting
1.7383	EN	European Union	Forging
10 CD 9.10	AFNOR NF	France	Forging
622	BS	British	Bar
GS 18 CrMo 9 10	ONORM	Austria	Steel
8 CrMoNiNb 9-10	DIN	Germany	Steel

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

All information in our data sheets and website is indicative only and is not intended to be a substitute for the full specification from which it is extracted. It is intended to provide typical values to allow comparison between metal alloy option rather than a definitive statement of mechanical performance or suitability for a particular application as these will vary with temperature, product type and product application. It is presented apart from contractual obligations and does not constitute any guarantee of properties or of processing or application possibilities in individual cases. Our warranties and liabilities are stated exclusively in our terms of business.

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